



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-589-011
Job Sheet 204054



Part No: D350-589-011

Job Qty: 2 pcs

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 1/17/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs	1/17/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S243732



Part: D350-589-011

Job No: 204054

Serial No/Batch: S243732

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8, FAA-CTC SH1012N

110	QC 4	2 pcs	1/17/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
120	Packaging 3-1 - Stock - B4B	2 pcs	1/17/20	0.00 0.00	QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS DEC 27 2019
					QC 4 - 75	78
					QC 4 - 78	9-89
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
125	DC - 1 - B4B	2 pcs	1/17/20	0.00 0.00	Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
130	QC 21 - FG	2 pcs	1/17/20	0.00 0.00	Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS
125	DC - 1 - B4B	2 pcs	1/17/20	0.00 0.00	Packaging 3 - 26 - B4B	78
					Packaging 3 - 27 - B4B	9-89 DEC 27 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
130	QC 21 - FG	2 pcs	1/17/20	0.00 0.00	Packaging 3 - 36 - B4B	21
					DC - 1 - B4B	DEC 27 2019
					DC - 2 - B4B	DAS
130	QC 21 - FG	2 pcs	1/17/20	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	DEC 27 2019
					QC 21 - SA - 53	3-89

Part Op 105 - Pick Kit
 Descriptions: 110 - QC4- 100% Inspect kits for completeness
 120 - Identify as per dwg & Stock Location: _____

76128

125 - (Document Control)

130 - QC21- Final Inspection - Work Order Release

(013670)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 pcs (3 ea) ✓	105-Packaging 1 - Pick Kit	9231183 ✓
D2583	Latch Bracket	6 pcs (3 ea) ✓	105-Packaging 1 - Pick Kit	S240474 ✓
D2585	Latch Clamp	6 pcs (3 ea) ✓	105-Packaging 1 - Pick Kit	S238294 ✓
D2586	Door Latch	6 pcs (3 ea) ✓	105-Packaging 1 - Pick Kit	S233496 ✓
D2587	Door Plug	2 pcs (1 ea) ✓	105-Packaging 1 - Pick Kit	S199480 ✓
D2589 CW751	Keys, Key Chain	2 pcs (1 ea) ✓	105-Packaging 1 - Pick Kit	S132942 ✓
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea) ✓	105-Packaging 1 - Pick Kit	S134218-2 ✓
MS21042L3	Nut	6 Ea (3 ea) ✓	105-Packaging 1 - Pick Kit	S218152 ✓
MS27039-1-15	Screw	6 Ea (3 ea) ✓	105-Packaging 1 - Pick Kit	S237872 ✓
NAS1149D0363J	Washer	6 Ea (3 ea) ✓	105-Packaging 1 - Pick Kit	S232646 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D2237	6	38	0
	D2583	6	11	0
	D2585	6	1	0
	D2586	6	52	0
	D2587	2	14	0
	D2589	2	125	0
	MS20470AD4-5	12	1,881	0
	MS21042L3	6	1,533	0
	MS27039-1-15	6	122	0
	NAS1149D0363J	6	1,627	0

Part Specifications

Specifications could not be found.

Plex 12/2/19 12:12 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QSI042) _____	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details: _____							
Completed By _____				Lead hand / Supervisor _____			
QC / QA Coordinator _____							